



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Helical Automotive Taper Reamers with Squared Shank



Flute
High Spiral, Left Hand

Shank
Squared

Cut
Right Hand

Material
High Speed Steel

Taper: 1½" Taper per foot (.1250" per inch) *Schedule V*

The high helix design of our Automotive Taper Reamers allows for the maximum surface contact and easier chip removal thus reducing chatter, vibration and finish scoring. Helical Automotive Taper Reamers are ideal for use in steering arm, tie rod end and ball joint applications.

Automotive Taper Reamers can also be made as specials in duplex style, extra length, special helix angles, end cutting, with chip breakers or in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharping

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Size	Overall Length
ATHQA250	42373	0.250	0.563	2.50	4	0.438	4.00
ATHQB375	42437	0.375	0.750	3.00	4	0.500	5.00
ATHQA375	42437	0.375	0.750	3.00	4	0.625	5.00
ATHQB500	42371	0.500	0.938	3.50	6	0.500	6.00
ATHQA500	42371	0.500	0.938	3.50	6	0.875	6.00
ATHQA625	42498	0.625	1.188	4.50	6	0.750	7.50
ATHQB625	42498	0.625	1.188	4.50	6	1.000	7.50
ATHQA750	42433	0.750	1.438	5.50	8	1.000	8.50